- 1. Connect AC1, AC2 and FG
- 2. Power on and test +5VDC | Reading should be between 4.8 and 5.0 VDC
- 3. Power off and connect ± 12 VDC, ± 5 VDC, Ground and ± 5 VDC if necessary
- 4. Power on and adjust +5VDC to between 4.8 and 5.0 VDC



